INSTALLATION AND OPERATING INSTRUCTIONS FOR THE KELCO K SERIES HEAVY DUTY LEVEL REGULATOR



Please read these installation and operating instructions fully and carefully before installing or servicing this device. The K Series level regulator is mains voltage device. Death or serious injury may result if this switch is not correctly installed and operated. All electrical work must be performed by a fully qualified and licenced electrician.

APPLICATION

The K Series heavy duty level regulator is a low hysteresis tilting float switch capable of providing an on or off signal at a single fixed point in a tank or sump. The low differential switching means the regulator switches when the liquid level reaches it and rises by a further 35 mm. If the level then falls by 35 mm the switch de-actuates. These float switches are ideal for single point switching applications such as high and low level alarms. Where multiple switching points are required or where a level difference of greater than 35 mm is needed multiple float switches should be used.

ENVIRONMENT

This switch is constructed from polypropylene and CPE rubber shielded cable. There are no metal parts in contact with the process liquid and this switch can be used in water, sea water, acids, alkalis and a great variety of chemical solutions including oil, oily waste, fats and in effluents of many types.

This float switch should not be used in closed vessels at greater than 300 kPa static pressure, or in submerged applications at greater than 30 metres.

Do not expose this switch to liquid temperatures of less than -20° C or greater than $+60^{\circ}$ C. Liquids in which this switch is to operate must have a specific gravity of greater than 0.82. In liquids of low specific gravity the buoyancy of the float is reduced and a proportionally higher operating differential results.

HAZARDOUS APPLICATIONS

This level regulator is classed as a simple device and does not require separate certification to be used in hazardous applications. In any such installation the level regulator should be isolated by an intrinsically safe barrier, a zener barrier.

INSTALLATION

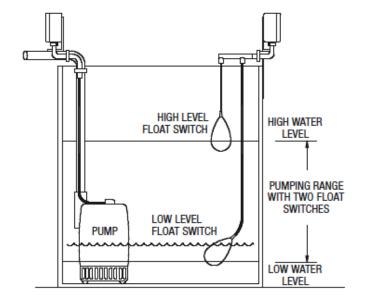
A little care taken when installing this float switch will greatly prolong its service life. Select the installation site carefully. Avoid installing this switch in any area where there is likely to be turbulence or where the float or cable will abrade against tank walls, piping or pumps. Any abrasion between the switch cable and adjacent surfaces will greatly reduce the life of the switch and may cause premature failure. In areas where several float switches are to be installed it is essential to ensure the cable from adjoining switches do not rub or tangle.

Do not install this float switch hard against the side of a tank or pit, to do so limits the free movement of the float and will impede the switching action. Suspend the switch away from tank walls and stand pipes by at least 100 mm.

Heavy polypropylene cable weights are available to suit the float switches. If a cable weight was supplied simply clamp the weight onto the cable using the provided screw.

Position the weight at least 150 mm above the float. Multiple weights can be installed spaced along the switch cable if required. When tethering the float switch, allow at least 150 mm of free cable between the float and the first tethering point. The free cable allows the float to swing and tilt in response to liquid level changes. Flexing of the cable should be distributed evenly along the cable and must not be confined to one point.

If the free movement of the cable is restricted it can cause work hardening of the copper strands within the cable and lead to premature failure of the switch. Where possible keep the exposed cable out of direct sunlight. For example on top of a tank, terminate the cable in a suitable junction box or run the switch cable inside a length of conduit and do not simply drape the cable over the exposed tank rim. Prolonged exposure to sunlight can perish and crack the cable leading to premature switch failure.

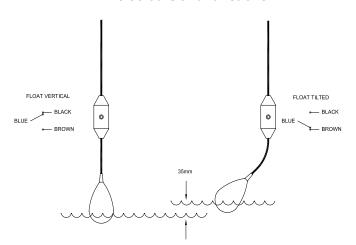


ELECTRICAL INSTALLATION



All electrical work associated with the K Series level regulator must be carried out by qualified electrical personnel and all electrical work must conform to AS/NZ (or equivalent) standards and to local wiring rules.

Wire colours and functions

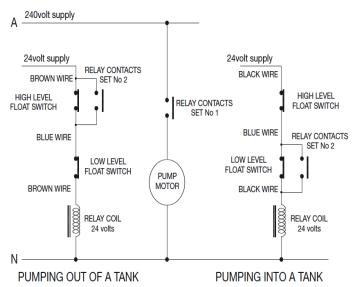


This float switch is rated at 240 VAC, however local regulations may require its use be confined to low voltage control circuits. In the interest of safety we recommend all installations be isolated by a low voltage transformer and operated at 24V to 48V AC. Where it is impractical to use low voltage, all mains voltage installations must incorporate a suitable earth leakage relay. This float switch houses a single pole double throw switch. The electrical rating of the switch is indicated on the outside face of the float. Connection is via a three core 0.75 mm CPE clad cable. With the float hanging vertically the core colours are Blue, Common, Black Normally Closed and Brown Normally Open. When liquid level rises and tilts the float 45° Blue to Brown closes and Blue to Black opens. As a general guide terminate the float switch well above the liquid high level in the tank or pit. Where possible avoid running the float switch cable any appreciable distance through conduit as this makes servicing, testing or replacement more difficult. Most installations will only require the use of two of the three available wires. This will be the blue common and one of the other two wires. Be aware that when the float switch actuates the unused wire will be live, and it must therefore always be isolated.

ENVIRONMENTAL LIMITATIONS

Maudinous authorous as	20 metres 200 kDs static pressure
Maximum submergence	30 metres, 300 kPa static pressure
Maximum liquid temperature	60°C
Minimum liquid temperature	-20°C
Liquid specific gravity	>0.82
Liquid Ph	1 to 14
Smallest diameter well that the switch can operate in	Within a 160mm inside diameter vertically mounted pipe
Liquid level change for switch to operate	35mm
Closest switch point to tank floor	50mm
Smallest opening through which the switch will fit	75mm diameter
Minimum distance between float and closest tethering point or cable weight	150 mm
Suitability for use in Sodium Hypochlorite	Fully compatible
Suitability for use in sea water	Fully compatible
Suitability for use in potable water	Fully compatible

TWO LEVEL TANK CIRCUIT



In installations where two float switches are to be used to control the high and low levels in a tank or pit, a latching circuit is normally used. A basic schematic for such a circuit is shown. In the circuit drawing a double pole relay is used to latch the pump on. The latch is broken by either the high or low-level float switch changing state, depending on whether the tank is to be emptied or filled. A suitable relay may be used to directly control a pump motor, however, it is preferable that the control circuit is operated at low voltage and the relay contacts, set 1 be used to control a contactor which in turn controls the pump motor.

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KELCO K and KU Series Mounting Diagram

PLEASE READ THIS INSTALLATION SHEET CAREFULLY AND FULLY BEFORE INSTALLATION

TO ENSURE CORRECT AND RELIABLE OPERTAION THE FLOAT HEAD MUST BE FREE TO MOVE BETWEEN A TILTED POSITION AND VERTICAL.

