# KELCO **TW Series Trailing Wire Flow Switch**

#### **Features**

- Unique trailing wire sensor •
- 0 to 500V AC 15 Amp S.P.D.T switch standard or; •
- Low voltage version also available ('RL' model) •
- 1" BSP or NPT models available
- 316 Stainless or Polypropylene models •
- **Easily Serviceable** •
- 400 Bar 5800 psi rated models available
- Manual Override built in to all 'TW-H' models •
- Seal-less magnetic drive •
- Adjustable Sensitivity
- IP67 Weatherproof

### Outline

The TW Series Trailing Wire flow switches use a flexible stainless wire sensor rather than a conventional paddle to sense flow. They are suitable for sensing flow in open discharge applications or in pipes of any diameter from 50mm (2") upwards. The flexible stainless wire sensor offers major advantages over conventional paddles in applications where solids or semi solids are present, such as in sewage pumping. They are also suitable for use in slurry and mining applications and in many normal pumping situations where the flow velocity is high and conventional paddle type switches are unsuitable.

The TW series trailing wire flow switch is supplied with a Polypropylene or 316 stainless steel process connection in 1" BSP or NPT. A Single Pole Double Throw (S.P.D.T) microswitch for general control circuit applications is supplied as standard with the TW series switch. In addition a low voltage low wetting current switch with gold contacts is available for signaling applications.

A unique feature of all the 'TW-H' models in the Series is a built in manual override. Using the manual override allows the system to be manually started at any time by simply pressing the button. It also makes testing and commissioning of systems very simple.

The TW flow switch is available with wire sensors in various lengths from 50mm to 300mm (2" to 12"). The required wire length must be specified when ordering. The flow rate required to actuate the TW flow switch will depend on many variables such as turbulence, liquid viscosity and the exact surface area of sensor wire exposed to the flow. The optimum wire length for a specific application can be obtained using our online calculator. The calculator can be accessed at:

Ordering

The below shows the different switch models available in the TW Series. Wire length refers to the distance from the tip of the wire to the bottom end face of the process connection.

Available Wire Lengths: 50mm, 80mm, 100mm, 140mm, 160mm, 180mm, 200mm, 250mm, 300mm



H = STANDARD SWITCH RL = LOW VOLTAGE SWITCH 25B = 1" BSP Thread

PROCESS CONNECTION: 25N = 1″ NPT Thread

BLANK = ALL WETTED PARTS MADE FROM POLYPROPYLENE

SS = SUPPLIED WITH A HIGH PRESSURE 316 STAINLESS STEEL PROCESS CONNECTION & A POLYPROPYLENE PADDLE

http://www.kelco.com.au/paddle-trimming-calculator

# **FW SERIES DATA**

### **Operating Limits**

Parameter	All Polypropylene model	With Stainless Steel Process Connection
Maximum operating pressure (static or dynamic) at ambient temperature	18 Bars (261 psi)	400 Bars (5800 psi)
Minimum burst pressure at ambient temperature	45 Bars (652 psi)	500 Bars (7215 psi)
Maximum operating temperature	60°C (see note below)	80°C (176°F)
Minimum operating temperature	-20°C (-4°F)	-20°C (-4°F)
Ingress protection rating	IP67	IP67

**Please note:** Maximum operating pressure of the Polypropylene process connection optioned TW switch must be linearly de-rated as operating temperature is increased so that at 60°C (140°F) the maximum permissible operating pressure for the switch does not exceed one Bar (15 psi) absolute.

#### **Electrical Data for the 'H' Switch**

The 'TW-H' flow switches house a S.P.D.T (Single Pole Double Throw) switch. The standard switch is suitable for all general control circuit applications up to 500V AC. It is ideal for the control of pump starters, relay logic circuits, and for the direct control of contactors and timers.

These switches can operate at ANY voltage from 5 to 500VAC. It can be used to directly control pump motors up to 375 Watts (0.5HP) at 240VAC. For larger motors always use an interposing contactor or relay between the flow switch and the motor.

RATED VOLTAGE	NC	NON INDUCTIVE LOADS			INDUCTIVE LOADS			
VOLIAGE		RESISITIVE LAMP INDUCTIVE LOAD LOAD LOAD			MOTOR LOAD			
	NO	NC	NO	NC	NO	NC	NO	NC
125 VAC	15	A	ЗA	1.5A	15A		5A	2.5A
250 VAC	15	A	2.5A	1.25A	1:	5A	ЗA	1.5A
500 VAC	10	A	1.5A	0.75A	6	A	1.5A	0.75A
8 VDC	15	A	ЗA	1.5A	15	5A	5A	2.5A
14 VDC	15A		3A	1.5A	10A		5A	2.5A
30 VDC	6.	Ą	3A	1.5A	5A		5A	2.5A
125 VDC	0.5	5A	0.5A	0.25A	0.05A		0.05A	0.05A
250 VDC	0.	5A	0.5A	0.25A	0.03A		0.03A	0.03A

#### **Electrical Data for the 'RL' Switch**

The 'TW-RL' reed switch models are supplied with a high compliance single pole double throw reed switch suitable for all low wetting current and low voltage applications. Such applications include PLC control, signaling in telemetry systems and relay logic circuits.

**Please note:** the reed switch models are not suitable for use with inductive loads such as contactors or high wattage relays.

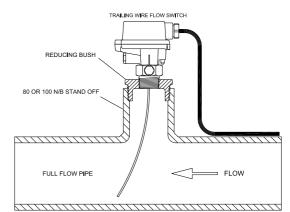
Switch Type:	Dry Contact Reed Switch				
Contact Configuration:	S.P.D.T Break Before Make				
Switched Power:	20W / VA Maximum				
Switch Voltage Maximum:	140V AC 150V DC				
Switched Current (Resistive):	1 Amp Maximum				
Carry Current:	2 Amp Maximum				
Breakdown Voltage:	200V Minimum				
Typical Applications:	PLC, Telemetry & General Low Voltage Control				

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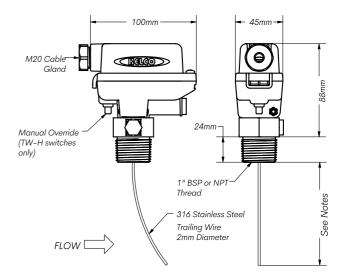
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TYPICAL MOUNTING SCENARIO



Typical dead leg stand off prevents solids reaching the switch body.

# Dimensions



#### SPARE PARTS

The TW Series trailing wire flow switches are very simple to service, and most components are available in spare part kits.

## **Hazardous Applications**

The 'TW-RL' models can be used in hazardous areas. These switches are classed as a 'simple device' and do not contain components capable of storing or producing an electric charge. As a simple device the TW-RL switches can be used in hazardous applications provided it is isolated by an intrinsically safe barrier, a Zener barrier.



The high compliance single pole double throw switch used in the standard TW Series Flow Switch is approved to the following international standards:

UL (File No. E32667), CSA (File No. LR21642) SEV (File No. S20/163), CE.

PLEASE NOTE: Kelco Engineering Pty Ltd reserves the right to change the specification of this product without notice. Users will use their own judgment to determine the appropriateness of using Kelco Products in an application, any safety measures required and that the product is properly installed for that application To the extent permitted by Jaw Kelco Engineering Pty Ltd disclaims and excludes all and any liability for the use of this product in any particular application of of effective installation. Kelco switches are warranted against malfunction by a 12 month return to base manufacturer's warranty. Full details of our warranty and limitation of liability can be found in this document or downloaded formation.